

Work Order ID 84964

June-13-12 9:00:32 AM

84964

Page 1

Item ID: D350-561-143

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dual Cargo Mirror Installation, RH

Start Date: 6/07/12 Start Qty: 200

2
2

Cust Item ID:

Required Date: 6/07/12 Req'd Qty: 200

Customer:

Reference: rework ECN12-596

Approvals: Process Plan: U

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-561	Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-143 CHG004

3

12/28/13

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

PULL FROM STK:
2 X D350-561-143 B81274
1 x D350-561-143 B84562

REMOVE FROM -141 KIT
3 X AN3-4A BOLTS B 103641
RETURN TO STK

ADD 3 X AN3-5A B 121185

REMOVE FROM -045 KIT
2 X D3635-3 B 40192
TRIM TO DRWG D3635 REV. B

22
70296
45

12/6/13

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7				TC APPROVAL # 08-09 TEL: 1-877-682-5200	
P/N	D350-561-143	CHG	CHG003		
DESC	Dual Cargo Mirror Assy	STC	SH91-20		
LOT	B84562	STC	SH856NE		
MODEL	AS350/355	STC			
MADE IN CANADA					

Work Order ID 84964

84964

Page 2

June-13-12 9:00:32 AM

Item ID: D350-561-143 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Dual Cargo Mirror Installation, RH
 Start Date: 6/07/12 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/07/12 Req'd Qty: 2.00 ***2*** Customer:
 Reference: rework ECN12-596

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110 *110* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				3			W 12-06-13
120 *120* Packaging Packaging	Packaging Memo REPACKAGE USING NEW B/N NEW LABE;S AND PAPERWORK REQ'D Identify and pack for shipping as per PPP D350-561-143	0.00 0.00				32			12/6/13
130 *130* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							MLJ 12/06/13 YMF 12-06-13

Picklist Print

June-13-12 9:00:32 AM

Page 1

Work Order ID: 84964

Parent Item: D350-561-143

Start Date: 6/07/12

Required Date: 6/07/12

Parent Item Name: Dual Cargo Mirror Installation, RH

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523 EC verified by: DD IPP REV:C 12.05.30 PER ECN 12-596 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-4A Bolt		Purchased	No				Each	576.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		576							
				102832		88							
				104291		4							
				104625		106							
				117317		98							
				120308		80							
				120770		200							
AN3-5A Bolt		Purchased	No				Each	976.0000		9			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		976							
				115371		46							
				117423		124							
				118626		31							
				119355		200							
				120187		500							
				121185		75							
D350-561-143 Dual Cargo Mirror Installation, RH		Manufactured	No				Each	1.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG041		1							
				84562		1							

~~D3536-3~~

~~B40192~~

~~B70296~~

List Lots

Page 1 of 1

June-07-12 10:59:58 AM

Criteria : Item ID: d350-561-143 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D350-561-143 Dual Cargo Mirror Installation, RH	Main Warehouse FG041	81274	4/19/12	2.0000	QC21	CHG003	
Total:				2.0000			

84964

Picklist Print

March-12-12 3:22:35 PM

Page 1

Work Order ID: 81274

81274

Parent Item: D350-561-143

D350-561-143

Parent Item Name: Dual Cargo Mirror Installation, RH

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev
B 10.02.16 per ecn 10-523 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-561-045		Manufactured	No			105	Each	1.0000	1	4			
<p><i>S</i> *D350-561-045* <i>46702</i></p> <p>Dual Mirror Accessory Installation, 6 inch Round</p>													

Location Loc Qty Loc Code

FG041 1
80884 1

D350-561-141		Manufactured	No			105	Each	3.0000	1	4			
<p><i>S</i> *D350-561-141* <i>46703</i></p> <p>Single Cargo Mirror Installation, RH, 6 inch Round</p>													

Location Loc Qty Loc Code

FG041 3
77867 3

**** *B81272* *88* *sp*

**** *B81273* *80* *sp*

Picklist Print

Page 2

March-12-12 3:22:12 PM

Work Order ID: 81272

81272

Parent Item: D350-561-045

D350-561-045

Parent Item Name: Dual Mirror Accessory Installation, 6 inch Round

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 4.00

Required Qty: 4.00

AN3-4A

Purchased

No

105

Each

584.0000

2

8

**

AN3-4A

Bolt

Location

Loc Qty

Loc Code

ST350

584

104291

4

104625

300

120308

80

120770

200

AN960JD10

NAS1149D0363J

Purchased

No

105

Each

0.0000

4

16

**

AN960.ID10

Washer

AN960JD416

NAS1149D0463J

Purchased

No

105

Each

14.0000

2

8

**

AN960.ID416

Washer

Location

Loc Qty

Loc Code

ST351

14

116289

14

MS21042L3

Purchased

No

105

Each

3,226.000

2

8

**

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST300

3226

117441

16

117885

32

118451

5

118927

3

119017

2990

119075

180

March-12-12 3:22:12 PM

Shop Packet Print

Page 2

Picklist Print

Page 4

March-12-12 3:22:23 PM

Work Order ID: 81273

81273

Parent Item: D350-561-141

D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 4.00

Required Qty: 4.00

AN3-4A

Purchased

No

105

Each

584.0000

3

**

AN3-4A

Bolt

Location

Loc Qty

Loc Code

ST350

584

104291

4

104625

300

120308

80

120770

200

AN3-5A

Purchased

No

105

Each

1,174.0000

3

**

AN3-5A

Bolt

Location

Loc Qty

Loc Code

ST350

1174

115371

46

117423

204

118626

224

119355

200

120187

500

AN3-6A

Purchased

No

105

Each

298.0000

1

**

AN3-6A

Bolt

Location

Loc Qty

Loc Code

ST351

298

117441

48

119775

50

120498

100

120644

100

March-12-12 3:22:23 PM

Shop Packet Print

Page 4

Picklist Print

March-12-12 3:22:12 PM

Page 1

Work Order ID: 81272

81272

Parent Item: D350-561-045

D350-561-045

Parent Item Name: Dual Mirror Accessory Installation, 6 inch Round

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP D05.09.15 Step 3 pick list revised per D350-561 Rev.

CKJ/JLM

IPP Rev:E

add pick kit DD 10.04.19 verified by:EC

IPP Rev:F 10.09.14 per

IIN revD DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2011-101

Manufactured

No

105

Each

61.0000

1

4

**

D2011-101

6" Mirror

Location

Loc Qty

Loc Code

ST226

61

70729

2

75983

9

79943

50

D2012-113

Manufactured

No

105

Each

9.0000

2

8

**

D2012-113

Clamp

Location

Loc Qty

Loc Code

ST003

9

69758

9

D3635-3

Manufactured

No

105

Each

41.0000

12

8

**

D3635-3

Gasket

Location

Loc Qty

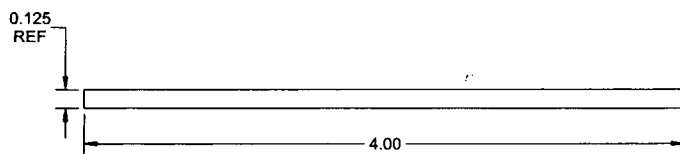
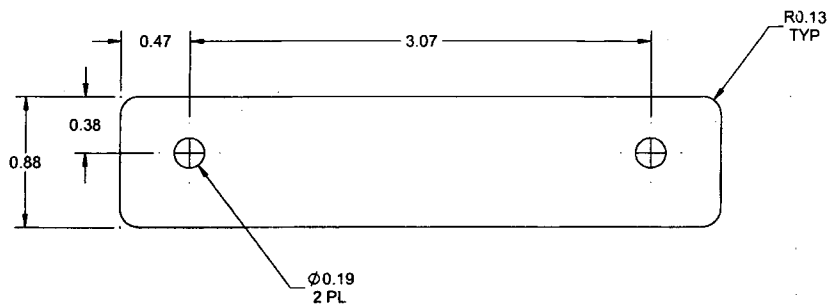
Loc Code

st073

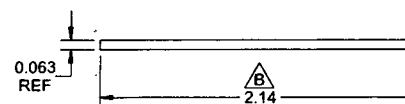
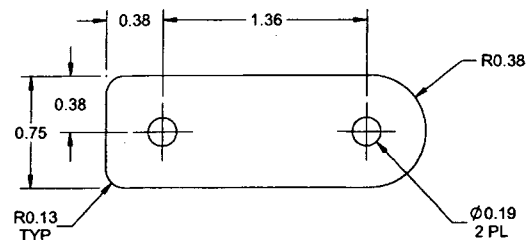
41

70296

41



D3635-1 GASKET



D3635-3 GASKET

NOTES:

- 1) MATERIAL: D3635-1 - BLACK 60 DUROMETER NEOPRENE SHEET 0.125" THICK (REF. DART SPEC. M-NEO60-S.125)
D3635-3 - BLACK 60 DUROMETER NEOPRENE SHEET 0.063" THICK (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01lbs EA

RELEASE
2012-05-28

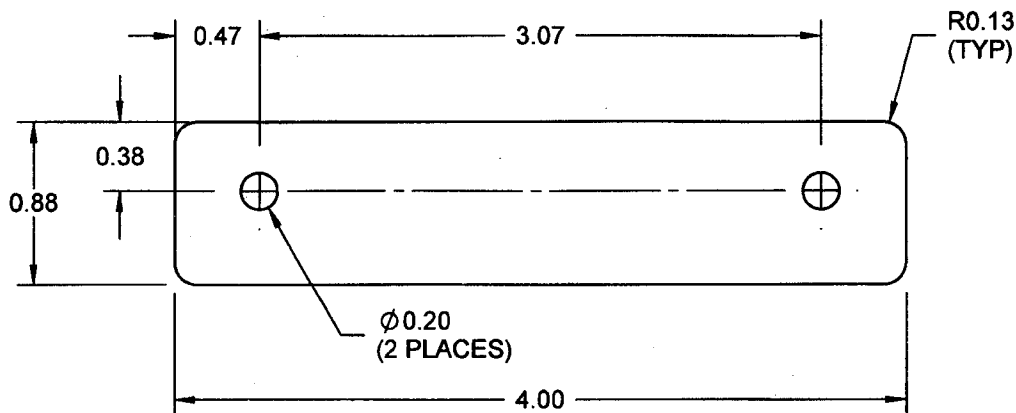
B	REFORMAT DRAWING; D3635-3 GASKET MODIFIED (REF PAR 11-115)	AP	12.03.27
A	NEW ISSUE	MB	07.06.01
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	[Signature]	DRAWING NO.	REV. B
MFG. APPR.	[Signature]	D3635	SHEET 1 OF 1
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	GASKET	NTS
DATE	12.03.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3635	REV. A SHEET 1 OF 1
DATE 07.06.01		TITLE GASKET SCALE 1:1	
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE	

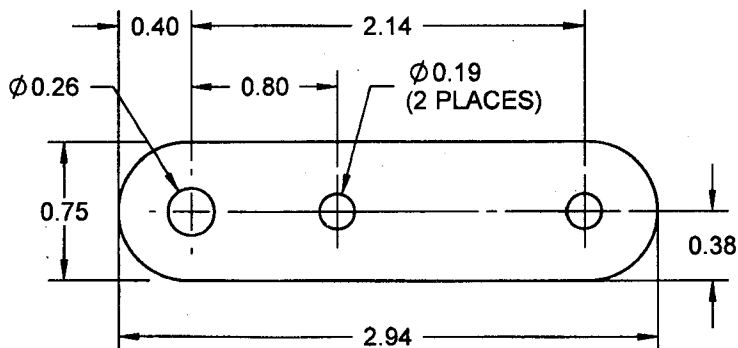
RELEASED

07.07.11 *PH*



D3635-1 GASKET

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)
(REF. DART SPEC. M-NEO60-S.125)



D3635-3 GASKET

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)
(REF. DART SPEC. M-NEO60-S.063)

D3635-1/-3 GENERAL NOTES:

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

List Lots

Page 1 of 1

May-28-12 3:13:59 PM

Criteria : Item ID: d350-561-045 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D350-561-045 Dual Mirror Accessory Installation, 6 inch Round	Main Warehouse FG041	80884	4/12/12	1.0000	QC21	CHG002	
Total:				1.0000			

84965

Picklist Print

March-02-12 12:14:45 PM

Page 1

Work Order ID: 80884

80884

Parent Item: D350-561-045

D350-561-045

Parent Item Name: Dual Mirror Accessory Installation, 6 inch Round

Start Date: 02/03/2012

Required Date: 16/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP D05.09.15 Step 3 pick list revised per D350-561 Rev.

CKJ/JLM

IPP Rev:E

add pick kit DD 10.04.19 verified by:EC

IPP Rev:F 10.09.14 per

IIN revD DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
6 D2011-101 *D2011-101* 6" Mirror		Manufactured	No			105	Each	60.0000	1				
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST226	60							
					75983	10							
					79943	50							
5 D2012-113 *D2012-113* Clamp		Manufactured	No			105	Each	11.0000	2				
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST003	11							
					69758	11							
5 D3635-3 *D3635-3* Gasket		Manufactured	No			105	Each	43.0000	2				
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					st073	43							
					70296	43							

Picklist Print

March-02-12 12:14:45 PM

Page 2

Work Order ID: 80884

80884

Parent Item: D350-561-045

D350-561-045

Parent Item Name: Dual Mirror Accessory Installation, 6 inch Round

Start Date: 02/03/2012

Required Date: 16/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-4A

Purchased

No

105

Each

586.0000

2

**

AN3-4A

Bolt

Location

Loc Qty

Loc Code

ST350

586

104291

6

104625

300

120308

80

120770

200

AN960JD10

NAS1149D0363J

Purchased

No

105

Each

0.0000

4

**

AN960JD10

Washer

AN960JD416

NAS1149D0463J

Purchased

No

105

Each

24.0000

2

**

AN960JD416

Washer

Location

Loc Qty

Loc Code

ST351

24

116289

24

MS21042L3

Purchased

No

105

Each

3,758.000

2

**

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST300

3758

117441

16

117885

32

118451

5

118927

3

119017

3505

119075

197

March-02-12 12:14:46 PM

Shop Packet Print

Page 2